1-31-75

0830

National Oil Personnel arrived.

0900

They are removing hand on the
prop end of rotor. Are there (3)
heels to be removed?

1300

1240. Carpenters installing add-
essional staging.

1600

All three heels have been
removed from prop end. Nat.
Oil Personnel removing wedge,
Come tight & come loose.

1215

Story (end)

1730

Story (In)

National Oil Personnel removing
wedges. 3 men working 20-100-
and Ice Metals.

0330

Shut Down.
2-1-75 Sat. Stacey (in) 02:00

07:15 National: Pole Research are removing rotor wedges & filler strip from under the lap over of the slot liners. All rivia & padding, asbestos etc removed from prep end of rotor.

16:30 All stack but approximately 23 slots remain to strip of wedges. Should finish removing wedges on next shift. (Gills & Conway)

17:30 Stacey (out)

17:30 Snyder (in)

Finished removing wedges and fillers under lap over of slot liners, all fillers seem to be void of any bonding.

2 men working Bob Maling & Lee Nichols

03:30 Snyder (out)
2-9-75 Monday

07:00 Heavy rain

All wedges are removed. Men are checking, reusing, reporting if shot likely to cause that all fillers are removed.

Giles & Corr (cor) are cleaning all wedges to be used. Material to be shipped down 10% next wedge.

M. J. set to be done with to be stuck to these later as needed. Rep. & checked Oct. OK.

Noted at time the lift pump cannot do not keep the shaft enough to turn later. The pump have to be engaged or cleaned of times then it cleaned (Giles & Corr)

17:30 Heavy rain

17:30 Cray (In)

Nichols and Cray cleaning and wedges by sanding.

Cray went to Norfolk air port to pick up some fillers and some wedges. They said this material was transferred to Patrick Henry air port, which was closed when he got there.

03:30 Cray (Out)
2-4-75  Tuesday.

01:00  Stacy (cn)

Giles & O'Keen arriving the morning of the 2nd. P.M. A.
Machin shop in making Two (2)
Cable depedus via Show me sketch.

Curtis Shively of Machin Shop
came over to the 1st P.M. & then
showed & explained along with the
Sketch what he wanted. (Tuesday
morning) to date as if it will
be breaking before the job is
completed. Miles & myself went
over to the Machin Shop & talked to
Curtis Shively. He is working the
job is getting as possible.

Material Cable round gone to
March to pick up additional ma-
thetical. Giles & O'Keen making a
cable set in the 4000 gal. long
in the shot taken today.

They are know driving
wages.

15:00  Another from Machin shop
called & said cast depressor
are finished. Show it myself
effect over & picked them up.
2-4-75

They are drawing wedges, letting ⅛ & ⅜" thick after being necessary. Also using the Back pack.

17:30 Story (out)

17:30 Andrews (in)

Nailers and locking drawing wedges.

Three filler strips are placed under wedges, one each ⅛", thick one 1.030" and one 1.020". The fillers on each end are coated with Epoxi, all in between coated with Varnish.

03:30 Snyder (out)

2-5-75 Wednesday

07:05 Story (in)

Gilles & Company drawing wedges.

With setting up of three filler strips; ⅛", 1.030", 1.020". Depending on job.

The end wedges & fillers are being coated with Epoxi. (Epoxi: National 02-00466 -07-00. Ac. Co.)

Mr. Maloney朴实, made a 
next visit to observe the work being
2-1-75  Friday

8:00  Stacey (in)

Jills & Cinday still driving
seeds average of 15 still holding
the amount of fuel will vary
according to the Oct, 15, 16, 25
Shall talked to National
Call in regard to acreage to be
used on landing, National Pool
Eng. phone called back & talked
to Jack to verify that the rep.
due the evening was correct.
Check old log 2-24-75 & compare
present figures.

17:50  Stacey (out)

17:30  Snyder (in)

Nicholas and Bailey - Driving wedges

Completed driving wedges 03:20

03:30  Snyder (out)
2-8-75 - Saturday

07.00 - Stacey (ew)

07.15 - Gills & Connery removing the remainder of old bonding &
padding (lining & asbestos through
impregnated cloth).

Installed new nico &
asbestos padding, & asbestos
covering. & started clips, 12 one 8 apart.

Getting things in order

- To start bonding. Making it
to increase bonding wear.

- Have started applying first
bond some inside & outside of
Pipes. Having problems with
leaving gap in the down
direction. Called Perry & talked
with him. Problem seems to be
in the clamps on the bots. He is
to come Monday & call me back.
or what can be done. Is thinking
ending or maudlin put C. Mann.

- Issue but 4 is going to install a
pipe更改 in the 3rd P'to 5'ty.

13.30 - Perry also is out. To evaluate
the problem.

- The pipes bed...
2-6-75 Saturday

At 600th turner to remove slack.
Jawed left junks on primer
went to 1400th & released to 500th.
Checked the left jawed slt to be 100. Mean @ Plenty are backing up
left in Fig 10.

17:00
Will try now to make a step on the turning gear.

17:30 Harry (out)

17:30 Snyder (in)
Michals and Conley continuing banding. (Turning gear operating ok.) First band applied at 605 lbs.
with bullly 20" from top as rated.
The band was insulated between 9th and 10th turn with mica tape.

19:30 The first band is completed.
Started soldering. (Having trouble with soldering horns.) took the
4 band clips that are close together to hold starting a band would
not take solder. 4 new band
clips were placed and the snare
made across weld.
land, it was then rerun in opposite direction and mica placed inside each 10 runs of wire for insulation or none for soldering. Rerun was at same tension 605 lbs.

03:30 Out

3 10-25 - Monday

07:00 - Inside

Gulls & Aracity are soldering the first band, after having difficulty on Second Shift Saturday.

11:00 - Using 75/25 solder. Completed soldering the first band.

Applying sheet mica on top of first band. Preparing for second band.

Binding clips secured on top of mica tape on top of the clips.

13:30 - Finished 1st band.

16:10 Second band being applied at 5000

Tension wire run 10 from top of mica tape. Mica tape clip put between 22 & 17...wore (34" 066).
0-10-75 Monday

Almost finished insulating heater.  Approx. 2 more pieces.
12:30 Coffee (out)

17:30 Crayder (in)

Nichols and Conley soldered second band.  Installed mica for 3rd band and installed band at 380 lbs at 25" from water to pump.  Band clips were placed approx. every 8".  Mica tape was placed between 8th and 10th turn of band wire.

03:30 Crayder (out)
2-11-75  Tuesday

07:00 - Store (in)

07:15  First bond on Yello & Century are soldering all of them into rotor. Checking all clips to make sure they are down & secured.

      Checking for high wedges. All wedges are down. All wedges are bonded & sanded. Bond & epoxy applied on ends of all wedges.

    They are painting rotor

13:30  with red lacquer. There's currently are setting wedges in station & applying epoxy.

14:00  Finished station wedges & clean up. Had Oil personnel are preparing to leave.

14:30  Had Pool personnel have left.

15:30  Store (out)

15:30  Snyder (in)

Cleaned up work area and removed trash from motor room.

12:00 pm. Snyder (out)
2-12-75  Wednesday

07:15  Personal from Construction removing staging.

Goodwin & Blandly 4 men preparing to bed & set up.

11:00  Completed bed & set

2-13-75  Thursday.

Taper are preparing to slide the station back in place.

10:40  A.M. a corner are present.

2/20/75  3:00PM COMPLETED RE-ASSEMBLING M1.

13:30PM  HAD TO RE-ADJUST ALL BRUSH HOLDERS ON THE EAST SIDE OF RINGS

2-24-75

3:58PM  M1 ON THE LINE, FIRST RUN AFTER RE-WEDGE JOB COMPLETED.

Tommy Pepe checking vibration readings at 200, 400, 600 and 800 RPM's.

Jack Hudson, Charlie Mann, George Stacey and John Carmine at site during run.

All OK.