

ESTIMATED FST RUNNING TIME

YEAR HRS

1931 - 255

1932 - 445

1933 - 350

1934 - 460

1935 - 420

1936 - 510

1937 - 495

1938 - 610

1939 - 630

1940 - 810

1941 - 825

1942 - 1040

1943 - 1080

1944 - 1120

1945 - 810

1946 - 660

1947 - 520

1948 - 680

1949 - 710

1950 - 825

1951 - 770

1952 - 650

1953 - 585

1954 - 620

*Traditionally  
double shifts,  
w/ triple shift  
during the war  
years*

1955 - 735

1956 - 620

1957 - 825

1958 - 745

1959 - 710

1960 - 660

1961 - 735

1962 - 725

1963 - 610

1964 - 655

1965 - 620

1966 - 629

1967 - 500

1968 - 826

1969 - 624

1970 - 651

1971 - 467

1972 - 688

1973 - 636

1974 - 413

1975 - 269

1976 - 0

1977 - 414

1978 - 513

TOTAL: 30,250